# PIC/S Explanatory Notes for Pharmaceutical Manufacturers on the Preparation of A Site Master File PE008-4

## 2.5 Product Quality Reviews

- Brief description of methodologies used

#### PERSONNEL

- Organisation chart showing the arrangements for quality management, production and quality control positions/titles in Appendix 5, including senior management and Authorised Person(s) / Qualified Person(s):
- Number of employees engaged in the quality management, production, quality control, storage and distribution respectively.

#### 4. PREMISES AND EQUIPMENT

#### 4.1 Premises

# Draft SMF Template prepared by PMDA

### 2.5 Product Quality Reviews

Product quality review is done for each product once a year.

Quality Assurance Department is responsible for product quality review and approval.

- (i) A review of starting materials including packaging materials used in the product, especially those from new sources and in particular the review of supply chain traceability of active substances;
- (ii) A review of critical in-process controls and finished product results;
- (iii) A review of all batches that failed to meet established specification(s) and their investigation;
- (iv) A review of all significant deviations or non-conformances, their related investigations, and the effectiveness of resultant corrective and preventive actions taken;
- (v) A review of all changes carried out to the processes or analytical methods;
- (vi) A review of Marketing Authorization variations submitted, granted or refused, including those for third country (export only) dossiers;
- (vii) A review of the results of the stability monitoring programme and any adverse trends;
- (viii) A review of all quality-related returns, complaints and recalls and the investigations performed at the